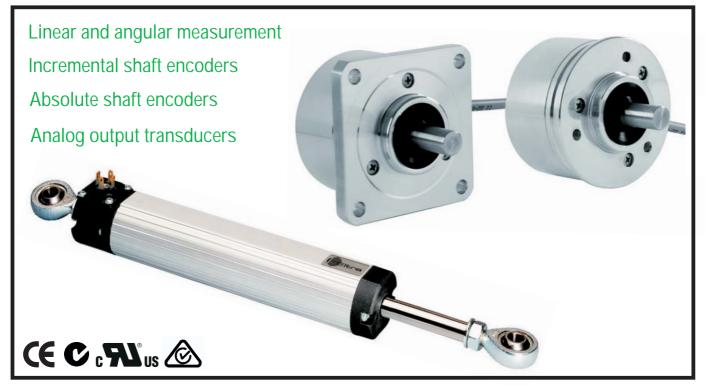


# ANGULAR & LINEAR **POSITION MEASUREMENT**



ELTRA is based in Nothern Italy and has manufactured shaft encoders since 1985. Their encoders are used worldwide by machine manufacturers. Automated Motion Systems has been the Australian agent for ELTRA since 1988.

#### Incremental encoders

Optical incremental encoders consist of a transparent disk fixed to a shaft and marked with a defined number of radial sectors. A set of LEDs are positioned to pass light through the disk to phototransistors on the other side, thereby detecting interruptions of the light beam. Electronic amplifiers provide pulse outputs as the shaft is rotated. The number of pulses per revolution is constant for a particular encoder model. By counting the pulses the relative shaft position can be determined and by measuring the frequency of the pulses the speed of rotation can be calculated. All Eltra incremental encoders have two output channels 'A' and 'B' with the 'A' channel leading by 90 degrees when the shaft is rotated in the clockwise direction, enabling the user to also determine the direction of rotation as well as speed and position.

Incremental encoders are used as feedback devices to determine position, speed, direction of rotation or acceleration.

#### Absolute encoders

Absolute encoders have a more complex optical disc and multiple outputs. If the power is removed and reapplied, they will remember their current position. The cost is higher but it is sometimes necessary where movement in a machine may occur without power. Some of the ELTRA absolute encoders are also capable of measuring a multiple number of turns.

Applications
Shaft encoders are used widely in industry where linear and angular displacement must be measured with high accuracy and reliability or where machine speed requires control. Typical applications include CNC machines, robotics, printing presses, plotters, weighing systems, cutting to length of cables or paper and digital position readouts. Many of the hollow shaft encoders are designed specially to fit on the rear of a DC or AC motor for speed and position feedback.

Outputs of encoders can be usually interfaced to most programmable logic controllers, frequency to current converters and microprocessor based digital displays. Several types of output signals are available to enable ease of interfacing to a wide range of devices.

#### Analog output transducers

ELTRA also manufactures linear and rotary transducers with analog potentiometer, 0-5V, 0-10V or 4-20mA outputs. Analog models do not have the accuracy of digital outputs but have a signal that is easy to measure, check and interface to other instruments. The linear transducers are available with both magnetorestrictive (non contact) or potentiometric sensing. Displacements of upto 1500mm are available.

#### Special Encoders

ELTRA also manufactures encoders for special applications such as cable extension (upto 20 metres), rack and pinion encoders, encoders for large shaft diameters, CNC manual control encoders and hazardous area encoders.

For more information on encoders see www.automotsys.com.au/encodersmc.html.

MOUNTING								anges in models and specifications without notice.
	IMAGE	MODEL	MOUNTING OPTIONS	DIAMETER	PULSES /REV	SHAFT SIZES	MAXIMUM SEALING	FEATURES
		EL30 ER30	ЕН	30mm	1 to 2500	4,6	IP54	small size potentiometer style mounting
		EH38	ABD	38mm	50 to 1024	6	IP54	small size
	.0	EL40 ER40	ABC HI NX	42mm	1 to 14400	4,6,8	IP66	small size high resolution
		EL58 ER58	ВСНТ	58mm	1 to 24000	6,8,9.52 10,12	IP66	high mechanical loads
NTING	00	EL63 ER63	ADE	63.5mm	1 to 24000	8, 9.52 10	IP66	general purpose high mechanical loads high resolution
FLANGE MOUNTING	6-6	EL63	AX DX	63.5mm	2 to 24000	9.52 10	IP66	stainless steel for outdoor use high sealing
ANGE	C	EH90	А	90mm	40 to 2048	8, 9.52 10, 11	IP66	high mechanical loads double electronics option centrifugal relay option
FI	G	EL90 ER90	А	90mm	2 to 10000	8, 9.52 10, 11	IP54	high mechanical loads
		EH115	AR	115mm	40 to 2048	10, 11	IP54	high mechanical loads optional tachometer
		EL115 ER115	А	115mm	2 to 10000	10, 11	IP54	high mechanical loads optional tachometer
	P. L.	EMI22	А	22mm	2 to 2048	6,8 9.52,10	IP68	high sealing high speed high temperature
		EMI38	А	38mm	2 to 2048	6,8 9.52,10	IP64	high sealing high speed high temperature
MAGNETIC	E	EMI55	А	55mm	2 to 2048	6,8 9.52,10	IP68	high sealing high speed high temperature
MAGI		EMI40	А	42mm	2 to 2048	4,6	IP66	for harsh applications compact size 100 C operating temperature
	(e-(e	EMI63	A D	63mm	2 to 2048	9.52,10	IP66	for harsh outdoor applications 100 C operating temperature

							MAXIMUM	nanges in models and specifications without notice.
	IMAGE	MODEL	OPTIONS	DIAMETER	/REV	SIZES	SEALING	FEATURES
		EH17 EH30	M	30mm	40 to 1024	4,6, 6.35	IP54	low cost OEM rear motor mounting
		EF36	К	36mm	500 to 1024	8, 9.52 10	IP40	small size with commutation
	0,0	EL38 ER38	FG	39.5mm 46mm	2 to 14400	6, 8, 9.52,10	IP65	small size general purpose
		EL48	СР	48.5mm	1 to 2048	6, 8	IP40	rear motor mounting with commutation
		EL49	СР	49mm	100 to 2048	6,8,9.52 10,12, 12.7	IP40	rear motor mounting with commutation
		EF49	СР	49mm	1 to 2048	6,8,9.52 10,12, 12.7	IP40	rear motor mounting with commutation
		EH50	FA FP	50,60mm	100 to 1024	6,8, 9.52,10	IP55	easy mechanical mounting
HAFT	6	EH53	ΑВ	53.5mm	40 to 1024	6,8,10	IP54	with internal flexible coupling
HOLLOW SHAFT		EL53 ER53	ΑВ	53.5mm 58mm	2 to 10000	6,8,10	IP64	with internal flexible coupling
НОГІ	6	EL58 ER58	FG	58mm	1 to 24000	8,9.52, 10,12, 14,15	IP66	high sealing high mechanical loads high resolution
	<b>B</b>	EL63 ER63	FG	63.5mm	1 to 24000	8, 9.52, 10,12, 14,15	IP66	high mechanical loads high resolution

	IMAGE	MODEL	MOUNTING OPTIONS	DIAMETER	PULSES /REV		MAXIMUM SEALING	FEATURES
		EL63	FB GB	63.5mm	1 to 2500	8,9.52, 10,12, 14,15	IP54	high mechanical loads
		EL63	PB PC PBF PCF	63.5mm	1 to 2500	8,9.52, 10,12, 14,15	IP54	through hole
		EL72 ER72	ΑВ	63.5, 65, 57,60mm	1 to 24000	6,8,10	IP66	with internal flexible coupling
ITING		EH80	СРК	80mm	200 to 2048	8, 9.52 10	IP54	rear motor mounting incremental output
HOLLOW SHAFT MOUNTING		EF80	СРК	80mm	200 to 2048	8, 9.52 10	IP54	rear motor mounting incremental output with commutation
SHAFT		EH80	PU	80mm	720 to 1440	14, 15	IP64	rear motor mounting incremental output
гом з		EH88	PE PET	88mm	250 to 2500	25,30,	IP54	for large shafts
НОГ		EL88	Р	88mm	2 to 2048	25,30,	IP54	for large shafts
		EH99	Р	99mm	1000 to 2048	12,16, 17	IP67	for large shafts rugged high sealing
		EL120	Р	120mm	250 to 2048	40, 50,60	IP54	for very large shafts
DERS	6	RH200	АВС	n/a	50 to 1024	n/a	IP54	200mm metric wheel (63.66mm dia)
- ENCC		RM500 RL500	АВС	n/a	1 to 10000	n/a	IP66	rugged construction 500mm metric wheel (159.15mm dia)
MAGNETIC STRIP WHEEL ENCODERS								
STRIP	Elector of the second of the s	ETM	А	n/a	0.1mm 0.04mm	n/a	IP67	good sealing, non contact upto 20 meters measurement upto 0.01mm resolution
IETIC S		ETM	R	n/a	64 to 4096	9.52 to 28mm	IP67	high speed, non contact good sealing for large shafts
MAGN								i

Special options are available (eg. imperial shaft, special connectors). Check with office.

This brochure is a general guide only. Check full data sheet before deciding on model.

Continuous development may necessitate changes in models and specifications without notice.

	IMAGE	MODEL	MOUNTING OPTIONS	DIAMETER	PULSES /REV	SHAFT SIZES	MAXIMUM SEALING	FEATURES
		EX80	ΑD	80mm	100 to 10000	10	IP65	explosion proof rated for hazardous environments.
ERS		EC34	А	n/a	1 to 2000	n/a	IP64	rack & pinion. preloaded pinion for low backlash
ENCODERS		ER	R ABC n/a		0.2mm 0.1mm 0.04mm	n/a	IP64	high accuracy linear measurement 100 to 500mm stroke lengths upto 0.01mm resolution.
	attra	EV	АВС	80mm	100 to 2500	n/a	IP64	for manual control of CNC machines with handwheel and 0-100 dial spring loaded ball lock
SPECIAL		FE	СР		1.5m 4m	n/a	IP54	cable extension mechanism also available with absolute encoders upto 4000mm measurement
		FES	СР		3m, 6m, 15m	n/a	IP54	cable extension mechanism also available with absolute encoders upto 13500mm measurement

### **ABSOLUTE ENCODERS**

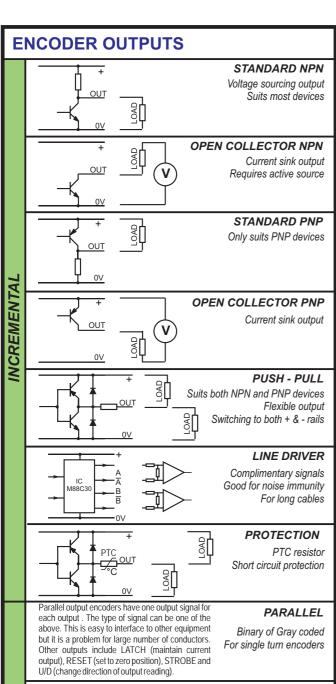
	IMAGE	MODEL	MOUNTING OPTIONS	DIAMETER	MAX RES'N	SHAFT SIZES	MAXIMUM SEALING	anges in models and specifications without notice. FEATURES
JTE	(a) (b)	EA36	A	36mm	4096	6	IP65	small size, SSI output general purpose Gray code output
	6	EA58	ABCDE	58mm	8192	6	IP66	general purpose Gray code output
	0	EA63	ABCDE	63mm	8192	6	IP66	general purpose Gray code output
SINGLE TURN - ABSOLUTE	CO	EA58	F G	58mm	8192	6,8	IP66	general purpose high resolution parallel, ICO & SSI outputs
RN-A	6	EA63	F G	63mm	8192	6,8	IP66	general purpose high resolution parallel, ICO & SSI outputs
LE TU		EA90	ABCDE	90mm	8192	6,8,9.52 10,12 14,15	IP66	general purpose, rugged construction metal housing parralel & SSI outputs
SING	0	EA115	ABCDE	115mm	8192	6,8,9.52 10,12 14,15	IP66	general purpose, rugged construction metal housing parralel & SSI outputs
	S. C.	EAX80	СР	80mm	8192	10	IP65	explosion proof rated for hazardous environments.
	(B)	EA63	AX DX	63mm	8192	6, 8	IP66	SSI output stainless steel enclosure

### ABSOLUTE ENCODERS

	IMAGE	MODEL	MOUNTING OPTIONS	DIAMETER	MAX RES'N		MAXIMUM SEALING	FEATURES
TIC		EMA22	А	22mm	8192	6,8 9.52,10	IP68	high speed high sealing no physical contact
IAGNE		EA36	А	36mm	4096	6	IP67	high speed high sealing
TURN MAGNETIC	(T)	EMA55	A AY	55mm	8192	6, 8, 9.52, 10	IP68	high speed high sealing no physical contact
SINGLE T		EMA50	A AY B BY	50mm	8192	6,8, 9.52 10	IP67	magnetic encoder high sealing parallel output
NIS		EMA50	F FY G GY	50mm	8192	6,8, 9.52 10	IP67	magnetic encoder high sealing parallel output
		EAM36	А		12 bit res 39 bit rev		IP65	metal housing SSI output compact size
	A E	EAM36	F G	36mm	12 bit res 39 bit rev		IP65	metal housing SSI output compact size
	P	EAMW 58	ВС	58mm	12 bit res 12 bit rev		IP65	SSI output energy harvesting technology parallel & SSI outputs
	7	EAMW 63	ADE	63mm	12 bit res 12 bit rev		IP65	SSI output energy harvesting technology parallel & SSI outputs
TURN	6	EAM58	F	58mm	13 bit res 13 bit rev		IP66	metal housing parallel & SSI outputs
MULTIT	999	EAM63	F G	63mm	13 bit res 14 bit rev		IP66	high mechanical loads metal housing parallel & SSI outputs
		EAM58	ВС	ı kumm I	13 bit res 14 bit rev		IP66	high mechanical loads metal housing parallel & SSI outputs
	999	EAM63	ADC DE	63mm	13 bit res 14 bit rev		IP66	high mechanical loads metal housing parallel & SSI outputs
	9	EAM90	А	i uumm	13 bit res 14 bit rev		IP66	high mechanical loads metal housing parallel & SSI outputs
	930	EAM115	А	1150mm	13 bit res 14 bit rev		IP54	high mechanical loads metal housing parallel & SSI outputs
	(c)-[c]-	EAM63	AX DX	63mm	13 bit res 14 bit rev	9.52, 10	IP66	high mechanical loads stainless steel housing parallel & SSI outputs
		EAMX80	A D AX DX	80mm	13 bit res 14 bit rev	10	IP65	explosion proof metal housing SSI output

## ANALOG OUTPUT TRANSDUCERS

	IMAGE	MODEL	MOUNTING OPTIONS	SIZE	RANGE	NON	MAXIMUM	rights in models and specifications without notice.  FEATURES
		EP	A B	42mm	1 turn 3 turn 10 turn	0.2% to 3.0%	SEALING IP54	potentiometer output optional pinion
<b>%</b>		EML50	A AY B BY	50mm	90°180° 270° 360°	12 bit	IP67	flange mounting magnetic encoder, 4-20mA, 0-10V absolute encoder with D/A converter
ROTARY		EML50	F FY G GY	50mm	90°180° 270° 360°	12 bit	IP67	hollow shaft magnetic encoder, 4-20mA, 0-10V absolute encoder with D/A converter
netric)		EPLA	SURFACE	34mm square	50mm to 900mm	0.05%	IP65	potentiometer output (3 wire) rod extension
tentiom		EPLB	BALL JOINTS	35mm dia	50mm to 750mm	0.05%	IP65	potentiometer output (3 wire) easy mounting by two bolts
NEAR (potentiometric)		EPLC	SURFACE	40mm square	100mm to 1500mm	0.05% to 0.1%	IP40	potentiometer output (3 wire) easy mounting moving cursor long distance measurement
TINE		EPLT	SURFACE	18mm square	10mm to 100mm	0.1% to 0.3%	IP40	potentiometer output (3 wire) easy mounting spring loaded plunger short distance measurement
(1)		EMSPA	SURFACE	38mm square	50mm to 1500mm	0.04%	IP67	moving cursor 0-10V, 4-20mA analog output long life (no sliding contact)
trictive		EMSPS	SURFACE	38mm square	50mm to 1500mm	0.04%	IP67	moving cursor SSI (Binary, Gray code) outputs long life (no sliding contact)
netores		EMSPP	SURFACE	38mm square	50mm to 1500mm	0.04%	IP67	moving cursor PROFIBUS output long life (no sliding contact)
LINEAR (magnetorestrictive)	State of	EMSSA	THREAD & NUT	46mm hex	100mm to 1500mm	0.03%	IP67	moving ring 0-10V, 4-20mA analog output long life (no sliding contact)
LINEA	St. Jan St.	EMSSS	THREAD & NUT	46mm hex	100mm to 1500mm	0.03%	IP67	moving ring SSI (Binary/Gray code) outputs long life (no sliding contact)
	8 E	EMSSP	THREAD & NUT	46mm dia	100mm to 1500mm	0.04%	IP67	moving ring PROFIBUS output long life (no sliding contact)



SSI output encoders transmit output position using a serial line communication synchronised by a Low number of conductors clock. This greatly reduces the number of cables required when encoder resolution is high. The Long transmission distance CLOCK and DATA signals are transmitted differentially (RS422) ffor interference immunity and longer transmission distances

SSI

ICO encoders combine incremental and absolute outputs. They provide absolute output position Low number of conductors within one revolution, using the same output signals of an incremental encoder. The main advantage is that the number of output conductors is reduced

Easy interfacing to PLCs

PROFIBUS is a serial communications standard for devices connected to automation networks

**PROFIBUS** 

Please check individual specification sheets for more details. Specifications are subject to change without notice.

#### **ACCESSORIES**



**FLEXIBLE** SHAFT COUPLINGS







POTENTIOMETER & FREQUENCY/CURRENT **CONVERTERS** 



POSITION, COUNTERS, TACHOMETERS & SPEED DISPLAYS



#### **SPECIALS**

If a standard ELTRA encoder is not suitable for your application, the manufacturer may be able to supply non standard encoders. Typical non standard variants are as follows. Check office for

special shaft length special shaft diameter (eg. imperial) flats on shaft non standard pin connections special connectors extra long cables adapter flanges

### **EXPRESS**

Encoders are used on a wide variety of automated machines. It is common for an encoder to be damaged or fail, shutting down the machine resulting in lost production. ELTRA offer an express service where they will manufacture an encoder in 48 hours (not including weekends or public holidays) and ship it by fast air freight. This results in a quicker return to production. Check office for details.

# UTOMATED MOTION SYSTEMS PTY.L

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